

Kiwa confirms that the below mentioned company has established a quality management system that meets the requirements of the following standard

ÖZBİR VAGON ARAÇ MAKİNA İMALAT İNSAAT TİCARET VE SANAYİ ANONİM ŞİRKETİ

Fatih Mah. Fatih Cad. No: 46/7- 54580 Arifiye, Sakarya, Türkiye
Arifbey Mah. Zübeyda Hanım Cad. No:51, 54580 Arifiye, Sakarya, Türkiye

EN ISO 3834-2:2021

Quality requirements for fusion welding of metallic materials –
Part 2: Comprehensive quality requirements

Field of application: New build of railway components and repair of railway vehicles and components
- Maintenance and repair of passenger coaches and components
- Fabrication of railway vehicle components like cable ducts

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	1.2	t ≥ 2.1 mm t = 3 - 24 mm	FW BW
141	1.2 1.2 22.3 22.3 23.1 23.1 8.1/1.2 8.1 8.1	t = 2 - 6.7 mm t = 2 - 20 mm t = 1.4 - 2.6 mm t = 1.4 - 4 mm t = 3 - 4 mm t = 3 - 20 mm t = 2 - 24 mm t = 3 - 12 mm t = 3 - 6.02 mm	BW FW BW FW. FW, BW BW FW FW. BW
52	8.1 23.1	t = 1.6 - 2.4 mm t = 1.6 - 6 mm	FW, BW FW, BW

Responsible welding coord.: Sultan Gökçe Sert (IWE)

Deputy: Orhan Karalı (Level C)

Certificate No.: KIWA/3834/055/3

Valid until: from 23.06.2026 to 22.06.2029

Issued on: 23.06.2026

Lead auditor: B. Uncu



M. Zühtü Ünal
Head of the Certification Body

