

## CERTIFICATE

Welding of railway vehicles and components  
according to EN 15085-2:2020+A2:2025

KIWATR/15085/CL1/009/23/0A3

Kiwa Belgelendirme Hizmetleri A.S. hereby certifies that the welding company

**ÖZBİR VAGON ARAC MAKİNA İMALAT İNŞAAT TİCARET VE  
SANAYİ ANONİM ŞİRKETİ**  
**Fatih Mah. Fatih Cad. No: 46/7**  
**54580 Arifiye, Sakarya**  
**Türkiye**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1**  
**in the type of activity D, P, S**

in the range indicated in the annex.

validity: 2026-06-23 until 2029-06-22



Istanbul, 2026-06-23  
Place and date of issue

Lead auditor: UNCU

  
YÜCEL

Head of certification body



## Scope of the certificate

### Scope:

| Welding process according to EN ISO 4063 | Material group according to EN ISO 15608 | Dimensions       | Remarks |
|------------------------------------------|------------------------------------------|------------------|---------|
| 135                                      | 1.2                                      | t ≥ 2.1 mm       | FW      |
|                                          |                                          | t = 3 - 24 mm    | BW      |
| 141                                      | 1.2                                      | t = 2 - 6.7 mm   | BW      |
|                                          |                                          | t = 2 - 20 mm    | FW      |
|                                          | 22.3                                     | t = 1.4 - 2.6 mm | BW      |
|                                          |                                          | t = 1.4 - 4 mm   | FW      |
|                                          | 23.1                                     | t = 3 - 4 mm     | FW, BW  |
|                                          |                                          | t = 3 - 20 mm    | BW      |
|                                          | 8.1                                      | t = 3 - 6 mm     | BW      |
|                                          |                                          | t = 3 - 12 mm    | FW      |
|                                          | 8.1/1.2                                  | t = 2 - 24 mm    | FW      |
| 52                                       | 23.1                                     | t = 1.6 - 6 mm   | FW, BW  |
|                                          | 8.1                                      | t = 1.6 - 2.4 mm | FW, BW  |

### Area of Application:

- New build of railway vehicles and their components
- Design of components for railway vehicles
- Purchase and supply of welded components

### Responsible welding coordinator(s):

Sultan Gökçe Sert, Level A (IWE) [external] born: 1979-08-21

### 1st deputy(ies) of the responsible welding coordinator(s):

Orhan Karalı, Level C born: 1991-07-06

### Others deputies:

-

### Remarks:

Further workshops: Arıfbey Mah. Zübeyda Hanım Cad. No:51, 54580 Arifiye, Sakarya, Türkiye

### Register no.:

KIWATR/15085/CL1/009/23/0A3



### General provisions:

The General Terms and Conditions of the Kiwa Belgelendirme Hizmetleri A.S. apply in the currently valid version.

Kiwa Belgelendirme Hizmetleri A.S., ITOSB 9.Cadde No:15 Tepeören Tuzla, 34959 İstanbul, Türkiye, www.kiwa.com