



CERTIFICATE

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Welding of railway vehicles and components
according to EN 15085-2:2020+A1:2023

KIWATR/15085/CL1/009/23/0A2

Kiwa Belgelendirme Hizmetleri A.S. hereby certifies that the welding company

**ÖZBİR VAGON ARAC MAKİNA İMALAT İNŞAAT TİCARET VE
SANAYİ ANONİM ŞİRKETİ**
**Fatih Mah. Fatih Cad. No: 46/7 Arifiye
54580 Sakarya
Turkey**

fulfills the requirements
for the scope according to

**EN 15085-2 classification level CL1
in the type of activity D, P, S**


in the range indicated in the annex.

validity: 2023-07-14 until 2026-07-13



Istanbul, 2024-06-26
Place and date of issue

Lead auditor: B.Sc. KAPLAN


YÜCEL
Head of certification body



Kiwa Belgelendirme Hizmetleri A.S., ITOSB 9.Cadde No:15 Tepeören Tuzla, 34959 Istanbul,
Turkey, www.kiwa.com

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2 1.2	t ≥ 2.1 mm t = 3 - 24 mm	FW BW
141	1.2 1.2 22.3 22.3 23.1 23.1 8.1 8.1 8.1/1.2	t = 2 - 6.7 mm t = 2 - 20 mm t = 1.4 - 2.6 mm t = 1.4 - 4 mm t = 3 - 4 mm t = 3 - 20 mm t = 3 - 6 mm t = 3 - 12 mm t = 2 - 24 mm	BW FW BW FW FW, BW BW BW FW FW
52	23.1 8.1	t = 1.6 - 6 mm t = 1.6 - 2.4 mm	FW, BW FW, BW

Area of Application:

- New build of railway vehicles and their components
- Design of components for railway vehicles
- Purchase and supply of welded components

Responsible welding coordinator(s):

Sultan Gökçe Sert, Level A (IWE) [external] born: 1979-08-21

1st deputy(ies) of the responsible welding coordinator(s):

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Others deputies:

Orhan Karalı, Level C born: 1991-07-06

Remarks:

Register no.:

KIWATR/15085/CL1/009/23/0A2



General provisions:

The General Terms and Conditions of the Kiwa Belgelendirme Hizmetleri A.S. apply in the currently valid version.

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